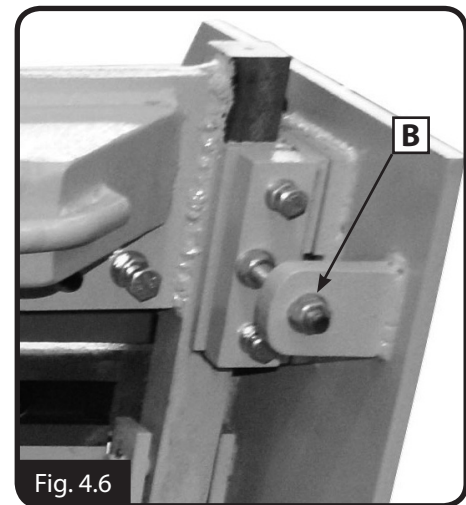




OPERATION MANUAL

4.2 SETTING THE BLADE GAP Cont.

4. Tighten the 4 bolts on the outside of the side plates on both sides of the machine. (A in Fig.4.5)
5. Check the gap again by the method displayed on Page.13
6. If adjustment is still required repeat steps 2-4



SPARE PARTS SECTION

The following section covers the spare parts diagrams and lists that were current at the time this manual was originally printed. Due to continuous improvements of the machine, changes may be made at any time without notification.

HOW TO ORDER SPARE PARTS

1. Have your machines **model number, serial number & date of manufacture** on hand, these can be found on the specification plate mounted on the machine
2. A scanned copy of your parts list/diagram with required spare part/s identified
3. Go to www.machineryhouse.com.au/contactus and fill out the enquiry form attaching a copy of scanned parts list.

ITEM CODE	PART NO.	DESCRIPTION
S9981	GB-132.6020	Top & Bottom Blade Set 9CrSi Guillotine SG-416A, SG416S
S9982	GB-127.6020	Top & Bottom Blade Set 9CrSi Guillotine SG-812
2HY0001		Spring SG-416A, SG-812